

## 3rd PoKa YoKe & 7th SMED Competition

(Mistake Proofing & Single Minute Exchange of Dies Competition)

9.30 a.m.: Tuesday, 9th February 2021

Virtual on Cisco WebEx Platform

## GUIDELINES FOR PARTICIPATING TEAMS IN SMED & POYA YOKE COMPETITION

- 1. Time allotted for each presentation is 15 minutes. The break-up would be 10 minutes Presentation by the Team; 3 minutes Question Answer Session by the Jury team & 2 minutes for changeover.
- 2. TEAM would include participation fee for 3 Team members. Any additional member of the team, could participate by paying the delegate fees specified for the competition.
- 3. The **Reply Form 2** for participation should reach us latest by **Tuesday**, 19<sup>th</sup> **January** 2021.
- 4. The soft copy of the presentation should reach us latest by **Thursday, 28<sup>th</sup> January 2021.** There will be a negative marking if we receive it later.
- 5. Presentations could either be in Hindi or in English. However, the slides (power point presentation) should be in English only.
- 6. As suggested by Jury members, the maximum number of slides should not be more than 10 or to be restricted to a feasible number.
- 7. The assessment of the presentation would be made on a weighted scale covering different aspects of the Poka Yoke / SMED activity including presentation.
- 8. The assessment/evaluation would depend upon factors like Quality, Safety, Cost Impact, Quality of Poka Yoke- Novelty & Technology, Poka Yoke Level, Horizontal Deployment, Presentation- Root Cause Analysis, Data, Quality of presentation, Clarity of Concept/ tools used.
- 9. The assessment / evaluation for SMED would depend on factors such as advance preparation; restricted hands movements; elimination / reduction of use of spanners or keys; No or reduction in number of re-work or adjustment activities; simultaneous use of removal and loading; usage of common jigs; Unique ideas / Innovation, RFTs., Quality of presentation, Clarity of Concept/tools used.
- 10. Weightage would be given to companies meeting the deadlines mentioned above as there is sufficient time.
- 11. The dress code for the team member should be preferably in company uniform or light shirt and dark trouser.

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