



Regional Competition on 11th SMED
25th February 2022 (Virtual)

Guidelines for SMED

S.N.	Scope	Max Marks
1	All required set-up parts are made available in advance	10
2	All required set-up parts are made available in hands reach for most of the parts	10
3	Use of Spanner / Allan Keys reduced / Eliminated	10
4	No rework of activities	10
5	Ease for location	10
6	Use of die cart / conveyors	10
7	Use of common parts or same parts for next set-up	10
8	Geometry of parts standardized hence no set-up required Or any other idea	10
9	Ideas leading towards innovation	10
10	1st Piece is ok in first run	10
	Total	100