



Automotive Component Manufacturers Association of India
(Southern Region)

ACMA (SR) First Regional Competition on '5S'

8th October 2021 (Virtual)

Guidelines for Evaluation:

1. Panel of eminent juries will be evaluating the projects.
2. Presentation time for each team will be 15 minutes plus 3 minutes for Question & Answers session.
3. Participants are requested to use video for before and after improvements

S.No.	Criteria	Maximum Marks
1	5S practice in Daily Work Management & Business Linkage	10
2	Role of Leadership	10
3	Mass 1S Practices	10
4	Systematic Approach to Red Tag System	10
5	Advanced SEIRI to remove unwanted activities approach	10
6	Shadow board concept implementation	10
7	Abnormality reduction with "Cleaning is Inspection Concept"	10
8	Standardization, Colour Coding & Visual Displays & Control	15
9	Daily 5S checklist, Self audits and Management audits with cross functional teams	10
10	Q&A	5
	Total	100

Please note that Juries decision would be final and cannot be challenged.