



Online Certification Programme IATF 16949 Core Tools (APQP, PPAP, MSA, SPC & FMEA)

October 4th, 6th, 8th, 11th & 13th, 2021

Programme Content & Schedule

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Date	Торіс	Time	
4 th Oct.	APQP (Advanced Product Quality Planning)		
	Meaning & definition of APQP		
	 APQPs relation with PDCA cycle. 		
	 Voice of customer & its incorporation in to APQP. 		
	 The goal of product quality planning. 	10.00 AM - 12.30 PM	
	 Steps of APQP 	10100 AM 12150 IM	
	 How to develop a better 'timing plan'. 		
	 Contents of APQP. 		
	 A short video clip on APQP 		
6 th Oct.	PPAP (Product Part Approval Process)		
	Meaning of PPAP	10.00 AM - 12.30 PM	
	 Purpose of PPAP 		
	 A list of PPAP package elements 		
	 When PPAP is required. 		
	 PPAP submission requirements 'Levels' 		
	What could be the non-compliances of PPAP?		
	 Sequence of control Plan in a PPAP bunch of documents. 		
	 A short video clip on PPAP 		
8 th Oct.	MSA (Measurement Systems Analysis)		
	Meaning of MSA	10.00 AM - 12.30 PM	
	o What is measurement?		
	 What is Measurement system 		
	○ Why MSA is done.		
	 Difference between gauge & instrument. 		
	 Main 4 constituents of MSA. 		
	 Cause & effect diagram for Measurement system variability. 		
	 Sources of variation. 		
	 Pre-requisites for MSA. 		
	 A short video clip on MSA 		
11 th Oct.	SPC (Statistical Process Control)		
	 Meaning of SPC 		
	What is SPC & why it is required.	10.00 AM - 12.30 PM	
	 Variations in a process. 		
	 Why variations occur & types of variations. 		
	 List of causes for chance causes & special causes of variation. 		
	Milestic standard deviation 0 and a semilable.		
	 Difference between process capability & process performance. Process capability index & process performance index. A short video clip on SPC 		

13 th Oct.	FMEA (Failure Mode and Effects Analysis)	
	 Meaning of FMEA Types of FMEA Why FMEA is required. How FMEA is done & why it is a live document. 	10 00 AM 12 20 DM
	 FMEA format. Severity, Occurrence & Detection and RPN no. S x O x D, 'Rating table'. Sequence of FMEA in a PPAP bunch of documents. A short video clip on FMEA 	10.00 AM - 12.30 PM