| AG | 1/4 |
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ACMA Sustainable Manufacturing Program

PM_46_G15 Rev :0

| | Time in Months | 1 2 | 3 | 4 5 | 6 7 | 8 | 9 1 | 10 1 | 11 1 | 2 13 | 14 | 15 | 16 17 18 | Deliverables | Sustainability Development Goals me |
|-----------------------|--|--|--|-----|----------------------------|---|--|---|---|--|-----------------------------|------------------------------------|-----------------------------|---|--|
| Implementation phases | | Phase-1 | | | | | Ph | | | hase- | ase-2 | | Total = 18 months | Sustainability Development Goals men | |
| 1 | Reviews and audits after program completion | | | | | | | Committed Assurance | | | | | | Ensure delivery against commitment | t |
| 1 | Sustainability team development | | | | | | | | | | | | | Self reliance for continuous improvement | 17. Partnership for goals |
| 2 | GHG emission quantification tool | | | | | | | | | | | Cor | trol and | | 7. Affordable and clean energy |
| 3 | Material, energy and water flow balance tool | | | | | | | | | Improve | | | | 9. Industry innovation and infrastructure | |
| 4 | Resource controlling and monitoring tool | | | | | | | | | | | | | | 12. Responsible consumption and production |
| 2 | Practice of 6Rs Returnable / reusable packaging | | Reduce life cycle footprint, reduce CO2 emission | | | | | | | 12. Responsible consumption and production | | | | | |
| 3 | Green logistics | | | | | | | Circular Value Chain Reducing logis | | | | | | gistics C-footprint and Cost/kg | 13. Climate action |
| ļ | Offset carbon footprint | | Neutralise negative environment impact | | | | | | egative environment impact | 15. Life on land | | | | | |
| | Water consumption monitoring with feedback mechanism | | | | | | | | | | | Sys | tem based co | ntrol | 6. Clean water and sanitation |
| | Water audits - Consumption optimisation, Conservation | | | | | | | Wa | ater S | Securi | ty | Imp | roving water e | efficiency for reduced cost | 12. Responsible consumption and |
| | Waste water reduction | | | | | | | | | | | Reducing wastewater treatment cost | | ater treatment cost | production |
| | Renewable energy potential estimation and implementation | Reducing electricity cost, reducing energy cost Energy Sustainability System based control | | | | | | | | 7. Affordable and clean energy | | | | | |
| | Energy consumption monitoring with feedback mechanism | | | | | | | | | 12. Responsible consumption and | | | | | |
| | Energy audits - Consumption optimisation, Conservation | | | | | | | Improving energy efficiency for reduced energy cost | | | | | | production | |
| | Using alternative low-carbon technologies | | | | | | R | espor | nsible | produ | ction - | - Rec | duce carbon fo | ootprint | 13. Climate action |
| 2 | Process parameters optimisation | | | | | | R | espor | nsible | consu | mptio | n - R | educe produc | tion cost | |
| 3 | Process improvements | | Sustainable Production | | | | R | educi | ing Gl | -IG err | ission | ns - F | Reduce produc | ction cost | 9. Industry innovation and infrastructure |
| ļ | Primary materials efficiency - Reducing direct materials waste | Production | | | | R | Responsible consur | | | | umption - Improve gross yie | | yield | 12. Responsible consumption and production | |
| 5 | Auxiliary materials efficiency - Reducing indirect materials waste | | | | | R | Responsible consumption - Reduce consumables costs | | | | | | production | | |
| | Access to 'Must be facilities' | Pro | | | | | Providi | poviding basic hygiene work environment | | | | | 3. Good health & well being | | |
| | Safety preparedness | | weeting basic | | | | Employ | mployee health and well being | | | | | | 6. Clean water and sanitation | |
| | Building awareness - Energy, Water, Wastewater & Raw Material | | | | | | Employee skill enhancement | | | | | | 17. Partnership for goals | | |
| | Gender equality | | | | Equal opportunity employer | | | | | | | | 5. Gender equality | | |
| | UN's Sustainable Development Goals (SDGs) | | | | | | | | g on 1 | 7 SDC | Gs rele | | | | |
| | Sustainability management | | | | | | | | ing Risk management, Cost reduction, Value creation | | | | | | |
| 3 | Mapping of KPIs and target setting | Understanding Sustainability Establishing ba | | | | | | performance against sustainability parameters | | | | | | | |
| ł | GHG emissions - current state mapping (scope 1 & 2) and Target setting | | | | | | | eline a | and se | etting | educt | ion t | argets | | |
| 5 | Regulatory compliance and ethical practices | Documentation of compliance readiness | | | | | | | | | | | | | |

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